

# CS2-RL PULSE (FREQ.) Indicator

## DESCRIPTION

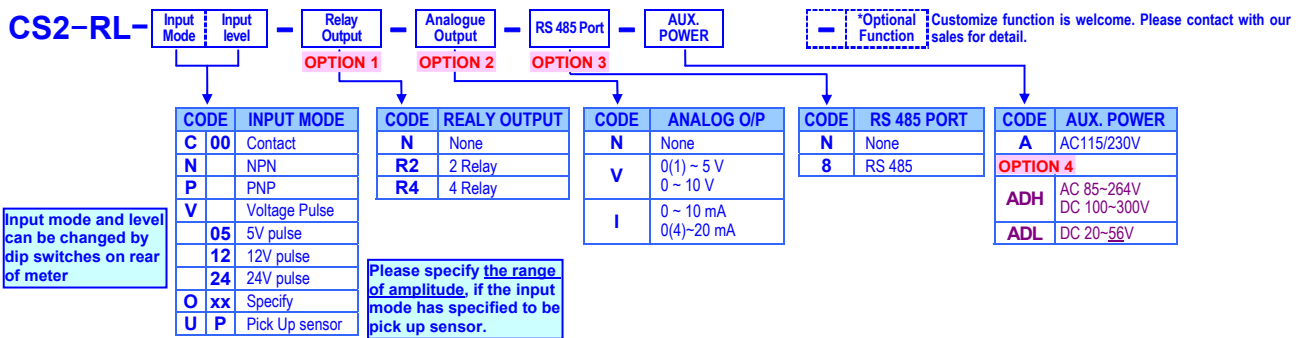
CS2-RL RPM Indicator has been designed with high accuracy measurement, display and communication of pulse (Frequency).  
 ✓ The innovation feature is auto-range input from 0.01Hz~ 100KHz (option ~140KHz) and the display resolution will auto-change to show the highest according to input frequency.  
 They are also building in 4 Relay outputs, 3 External Control Inputs, 1 Analogue output and 1 RS485(Modbus RTU Mode) interface with versatile functions such as control, alarm, re-transmission and communication for a wide range of testing and machinery control applications.



## FEATURE

- Measuring Frequency AUTO RANGE 0.01~100KHz / ~140KHz(optional) / Contact, NPN, PNP, Voltage pulse can be switch on rear of meter
- Accuracy:  $\pm 0.005\%$ ; Display range: 0~99999; Decimal Point auto moving according to input frequency
- 4 relay can be programmed individual to be a Hi / Lo / Hi Latch / Lo Latch / Go energized with Start Delay / Hysteresis / Energized & De-energized Delay functions, or to be a remote control.
- Analogue output and RS 485 communication port in option
- 3 external control inputs can be programmed individual to be Tare (Relative PV) / PV Hold / Maximum or Minimum Hold / DI (remote monitoring) / Reset for Relay Energized Latch....
- CE Approved & RoHS

## ORDERING INFORMATION



## TECHNICAL SPECIFICATION

Input Frequency	Input Mode	Input Level
0.01Hz ~ 50 Hz	Mech. Contact	
0.01Hz ~ 50 Hz 0.01Hz ~ 100KHz 0.01Hz ~ 140KHz (optional)	NPN	High Level: 8~12V; Low Level: 0.0~4.0 V (with excitation supply 12Vdc)
	PNP	
	Voltage Pulse	High Level: over 2/3 of input level Low Level: under 1/3 of input level
	Pick Up Sensor	Specified by order

Input Mode(NPN, PNP, Contact) & Level(5Vp, 12Vp, 24Vp) changeable by dip switch of rear terminal block.

**Calibration:** Doesn't need calibration  
**Input range:** Auto range: 0.01Hz ~ 100KHz (~140KHz in option);  
**Accuracy:**  $\pm 0.005\%$  of FS  $\pm 1C$ ;  
**Sampling time:** 15 cycles/sec( $\geq 15Hz$ );  
 f cycles/sec( $\leq 15Hz$ )  
**Response time:**  $\leq 100$  m-sec(when the AvG = "1")  
**Time out function:** Auto, Manual programmable, In manual mode, the period of time out can be set 0.0 sec~999.9sec

**Display & Functions**  
**LED:** Numeric: 5 digits, 0.8"(20.0mm)H red high-brightness LED  
 Relay output indication: 4 square red LED  
 RS 485 communication: 1 square orange LED  
 E.C.I. function indication: 3 square green LED  
 Max/Mini Hold indication: 2 square orange LED  
 RPM / RPS / Linear line speed / Frequency programmable  
 0.0000~99999 with auto moving of decimal point  
**Display type:** Decimal point will Auto-changed according to input (Auto-Moving for d.p.)  
**Display range:** Auto / Semi-Auto / Fix; 3 mode programmable

**Compensation factor:** Compensate error from 0.001~9.999  
**Over range indication:**  $\infty$ FL, when input is over 20% of input range Hi  
**Max / Mini recording:** Maxi & Mini Value of PV storage during power on.  
**Display functions:** PV / Max(Mini) Hold / RS 485 programmable  
**Front key functions:** Relative PV / PV Hold / Reset for maxi(mini) hold / Reset for relay energized latch programmable  
**Low cut:** Settable range: -19999~29999 counts  
**Digital fine adjust:** P.u.P.r.o.: Settable range: 0~+99999  
 P.u.S.P.n.: Settable range: 0~+99999

**Reading Stable Function**  
**Average:** Settable range: 1~99 times  
**Moving average:** Settable range: 1(None)~10 times  
**Digital filter:** Settable range: 0(None)/1~99 times

**Control Functions(option)**  
**Set-points:** Four set-points  
**Control relay:** Four relays  
 Relay 2 & Relay 3: Dual FORM-C, 5A/230Vac, 10A/115V  
 Relay 1 & Relay 4: Dual FORM-A, 1A/230Vac, 3A/115V  
 Programmable from 0 / 0.0 / 0.00 / 0.000 / 0.0000  
**D.P. of set point:** Energized levels compare with set-points:  
 Hi / Lo / Go.12 / Go.23 / Hi.HLd / Lo.HLd; programmable  
**Relay energized mode:** DO function: Energized by RS485 command of master.  
 Start delay / Energized & De-energized delay / Hysteresis / Energized Latch  
**Energizing functions:** Start band(Minimum level for Energizing): 0~9999counts  
 Start delay time: 0:00.0~9(Minutes):59.9(Second)  
 Energized delay time: 0.00.0~9(Minutes):59.9(Second)  
 De-energized delay time: 0.00.0~9(Minutes):59.9(Second)  
 Hysteresis: 0~5000 counts

**External Control Inputs(ECI)**

**Input mode:** 3 ECI points, Contact or open collect input, Level trigger  
**Functions:** Relative PV (Tare) / PV Hold / Reset for Max or Mini. Hold / DI / Reset for Relay Energized latch  
**Debouncing time:** Settable range 5 ~255 x (8m seconds)

**Analogue output(option)**

**Accuracy:**  $\pm 0.1\%$  of F.S.; 16 bits DA converter  
**Ripple:**  $\leq \pm 0.1\%$  of F.S.  
**Response time:**  $\leq 100$  m-sec. (10~90% of input)  
**Isolation:** AC 2.0 KV between input and output  
**Output range:** Specify either Voltage or Current output in ordering  
**Voltage:** 0~5V / 0~10V / 1~5V programmable  
**Current:** 0~10mA / 0~20mA / 4~20mA programmable  
**Output capability:** **Voltage:** 0~10V;  $\geq 1000\Omega$ ;  
**Current:** 4(0)~20mA;  $\leq 600\Omega$  max  
**Functions:** **R<sub>OH</sub>S** (output range high): Settable range: -1999~29999  
**R<sub>OL</sub>S** (output range Low): Settable range: -19999~29999  
**R<sub>OL</sub>H** (output High Limit): 0.00~110.00% of output High  
**R<sub>OP</sub>O**: Settable range: -38011~+27524  
**R<sub>OP</sub>N**: Settable range: -38011~+27524

**RS 485 Communication(option)**

**Protocol:** Modbus RTU mode  
**Baud rate:** 1200/2400/4800/9600/19200/38400 programmable  
**Data bits:** 8 bits  
**Parity:** Even, odd or none (with 1 or 2 stop bit) programmable  
**Address:** 1 ~ 255 programmable  
**Remote display:** to show the value from RS485 command of master  
**Distance:** 1200M  
**Terminate resistor:** 150 $\Omega$  at last unit.

**Electrical Safety**

**Dielectric strength:** AC 2.0 KV for 1 min, Between Power / Input / Output / Case  
**Insulation resistance:**  $\geq 100M$  ohm at 500Vdc, Between Power / Input / Output  
**Isolation:** Between Power / Input / Relay / Analogue / RS485 / E.C.I.  
**EMC:** EN 55011:2002; EN 61326:2003  
**Safety(LVD):** EN 61010-1:2001

**Environmental**

**Operating temp.:** 0~60 °C  
**Operating humidity:** 20~95 %RH, Non-condensing  
**Temp. coefficient:**  $\leq 100$  PPM/°C  
**Storage temp.:** -10~70 °C  
**Enclosure:** Front panel: IEC 529 (IP52); Housing: IP20

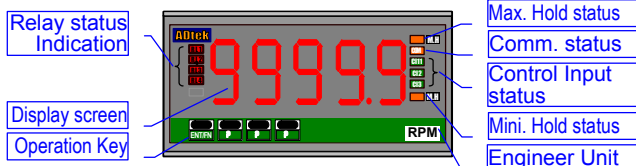
**Mechanical**

**Dimensions:** 96mm(W) x 48mm(H) x 120mm(D)  
**Panel cutout:** 92mm(W) x 44mm(H)  
**Case material:** ABS fire-resistance (UL 94V-0)  
**Mounting:** Panel flush mounting  
**Terminal block:** Plastic NYLON 66 (UL 94V-0)  
 10A 300Vac, M2.6, 1.3~2.0mm<sup>2</sup>(16~22AWG)  
 550g / 350g(Aux. Power Code: ADH or ADL)

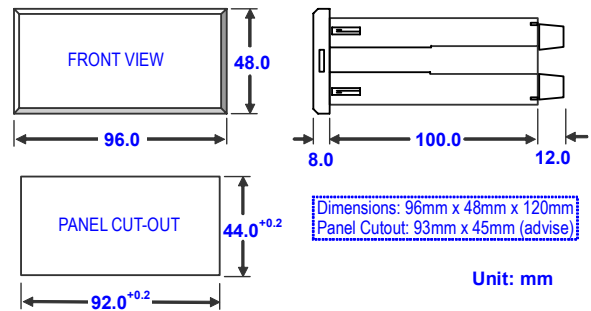
**Power**

**Power supply:** AC115/230V,50/60Hz;  
**Optional:** AC 85~264V, DC 100~300V, DC 20~56V  
**Excitation supply:** DC12V/24V, 30mA maximum in standard  
**Power consumption:** 5.0VA maximum  
**Back up memory:** By EEPROM

**FRONT PANEL**

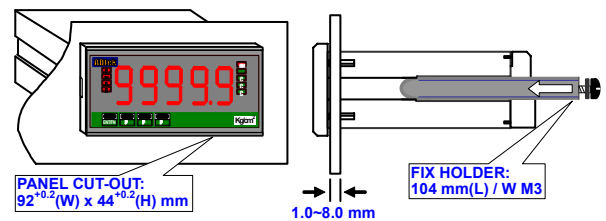


**DIMENSIONS**

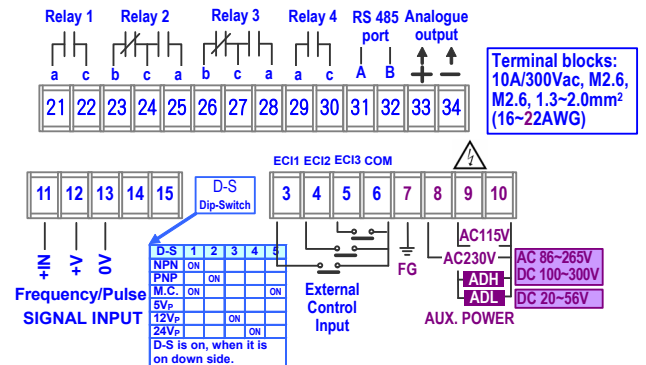


**INSTALLATION**

The meter should be installed in a location that does not exceed the maximum operating temperature and provides good air circulation.

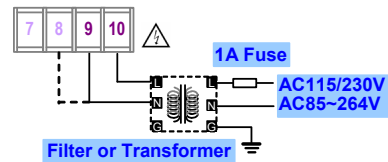


**CONNECTION DIAGRAM**

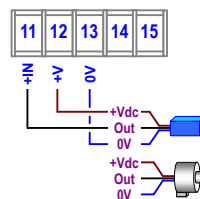


Please check the voltage of power supplied first, and then connect to the specified terminals. It is recommended that power supplied to the meter be protected by a fuse or circuit breaker.

**Power Supply**



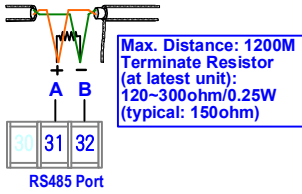
**Sensor input connection**



Please change the dip-switch on rear of meter to match the input mode and level.

	D-S	1	2	3	4	5
NPN		ON				
PNP			ON			
Mech. Contact		ON				ON
Voltage pulse 5V <sub>P</sub>						
Voltage pulse 12V <sub>P</sub>				ON		
Voltage pulse 24V <sub>P</sub>						ON
D-S is on when it is in down site						

**RS485 Communication Port**



**Remote Display by RS485 command [5485]:**

The meter will show the value that received from RS485 sending. In past, The meter normally receive 4~20mA or 0~10V from AO or digital output from BCD module of PLC. We support a new solution that PV shows the value from RS485 command of master can so that can be **save cost and wiring** from PLC.

**Other functions :**

The meter is also support relative PV ( $\Delta$ PV) and PV hold functions that set in [ EC ] GROUP]. Please refer to explain of ECI functions.

**FUNCTION DESCRIPTION**

**Input Functions**

**Input range:** Auto-Range: 0.01Hz~100.00KHz(option 140KHz), The meter has been designed very wide input auto-range from 0.01Hz~100.00KHz (Option: 0.01Hz~140.00KHz) that can cover almost any application for RPM, Linear Line Speed and Frequency. User doesn't need to specify the input range.

**Auto range display:** programmable between Auto Range / Semi-Auto Range / manual range, The description as below,

**Auto range [RUE]:** The decimal point will be auto changed according to the input frequency so that keep reading in the highest resolution.

**Semi-Auto range [SE]:** The decimal point will be auto changed according to the input frequency to keep reading in the highest resolution under setting position of decimal point, According to the setting of decimal point. So, it's possible to show "overflow", if the input frequency is over the display range.

**Manual range [RnUL]:** The decimal point will be fixed

**Time out of input:** In the case of low frequency, the meter can not to identify that is low frequency and no input until the next pulse input. Sometimes, it takes a long period.

The meter builds in a time out function to cut out the reading to be "0".

There are two modes [RnUL] / [RUE] can be programmed.

**Manual [RnUL]:** There is a period named [to] can be set from 0.0 sec ~ 999.9 sec. The reading will display "0", when the next pulse doesn't input during the setting time.

**Auto range [RUE]:** The reading will display "0", when the next pulse doesn't input during the time that gave by formula of meter's firmware.

**Period of time out:** Settable: 0.0 sec~999.9sec  
If the time out mode [to] set to be [RnUL], it's will be show out.

**Display & Functions**

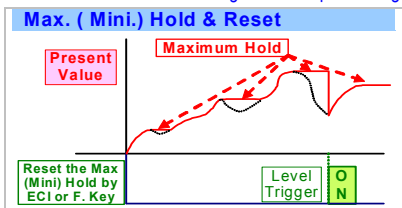
**Max / Mini recording:** The meter wills storage the maximum and minimum value in [ user level] during power on in order to review drifting of PV.

**Display functions:** PV / Max(Mini) Hold / RS 485 programmable in [dSPL Y] function of [ nPUt GrOUP]

**Present Value [Pu]:** The display will show the value that Relative to Input signal.

**Maximum Hold [RnHd] / Minimum Hold [RnMd]:** The meter will keep display in maximum(minimum) value during power on, until manual reset by front key in [User level], rear terminal is close [External Control Input(ECI)] or press front down or up key to reset (according to setting, please refer to the function of the ECI Group)

▶ Please find the [MI] sticker that enclosure the package of the meter to stick on the right side of square orange LED



**Low cut:**

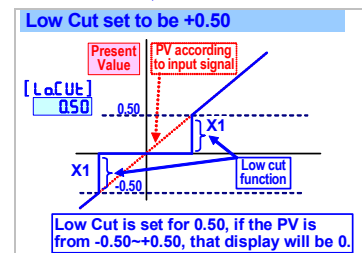
Settable range from -19999~+99999 counts.

The users can set the value range.

1. If set the positive value (X1) here to display "0" which it expressed to be low-cut the PV between "+X1 (plus)" & "-X1(minus)" /absolute value

**PV < | Setting value (X1) |, the display will be shown 0**

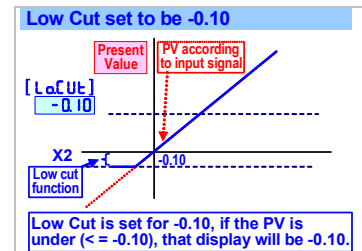
EX: Low Cut is set for 0.50. If the display is from -0.50~+0.50, that will be 0.



2. If set the negative value (X2) here to display "X2" which it expressed to be low-cut the PV that it's under the X2 setting value;

**PV < Setting value(X2), the display will be shown X2.**

EX: Low Cut is set for -0.01. If the display is < -0.01, and all the display will be -0.01.



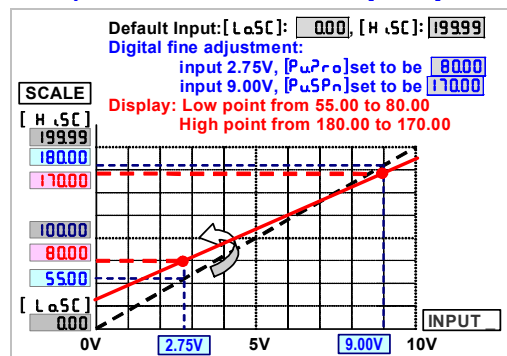
**Digital fine adjust:**

Settable range: -19999~+29999

Users can get Fine Adjustment for Zero & Span of PV by front key of the meter, and "Just Key In" the value which user want to show in the current input signals.

Especially, the [PuPrO] & [PuSPn] are not only in zero & span of PV, but also any lower point for [PuPrO] & higher point for [PuSPn]. The meter will be linearization for full scale.

The adjustment can be clear in function [P5CLr]



**Compensation factor:** Settable range: 0.001~9.999

The factor is compensation of display. There are some applications that are indirect detection of sensor as like as Gear, wheel. User can set the factor to compensate the display.

User installs the proximity switch to detect the RPM of left wheel, and want to show the right wheel. It's easy to set the factor to do it.  
Frequency: 50Hz; Left wheel: diameter: 1M; Right wheel: diameter: 0.35M

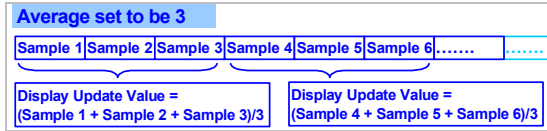


Set:  
PV type  $[P_{utYP}]$  to be RPM  $[rPn]$ .  
Pulse/Rotation  $[PPr]$  to be  $[1]$  1 Pulse/Rotation  
The meter will show 1480RPM of left wheel.  
Set:  $[FACr]$  to be 2.857(1M/0.35M), then the meter will show 4228.5RPM for right wheel

**Reading Stable Function**

**Average display:**

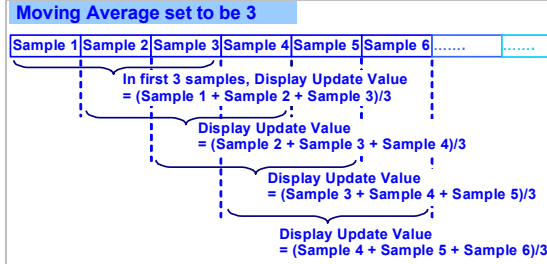
Jittery Display caused by the noise or unstable signal. User can set the times to average the readings, and to get smoothly display.  
The meter's sampling is 15cycle/sec. If the  $[AUG]$ (Average) set to be  $[3]$  to express the display update with 5 times/sec. The meter will calculate the sampling 1-3 and update the display value. At meantime, the sampling 4-6 will be processed to calculate.



**Remark:** The higher average setting will cause the response time of Relay and Analogue output slower.

**Moving average:**

Jittery Display caused by the reasons as like as noise or unstable signal. User can set the times to average the readings, and get smoothly display.  
The meter's sampling is 15cycle/sec. If the  $[MRUG]$ (Moving Average) set to be  $[3]$  expressed the display update with 15 times/sec.,  
In the first updated display value will be same as average function. In the next updated display value, the function will get the new fourth sample (sample 4) then throw away the first sample (sample 1) that the newest 3 samples(sample 2,3,4) will be calculated for the updated display value.



**Remark:** The higher moving average setting wouldn't cause the response time of Relay and Analogue output slower after first 3 samples.

**Digital Filter:**

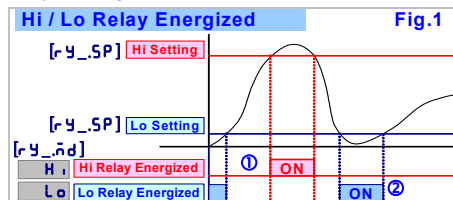
The digital filter can reduce the magnetic noise in field.

The digital filter can reduce the influence of spark noise caused by magnetic of coil.  
If the values of samples are over digital filter band (fix in firmware and about 5% of stable reading) 3 times (Digital Filter set to be 3) continuously, the meter will admit the samples and update the new reading. Otherwise, it will be as treat as a noise and skip the samples.

**Control Functions(option)**

**Relay energized mode:** Hi / Lo / Go-1.2 / Go-2.3 / Hi.HLd / Lo.HLd / DO programmable

Hi  $[Hi]$ (Fig.1-①): Relay will energize when PV > Set-Point  
Lo  $[Lo]$ (Fig.1-②): Relay will energize when PV < Set-Point



**Go-1.2  $[Go-1.2]$ :**

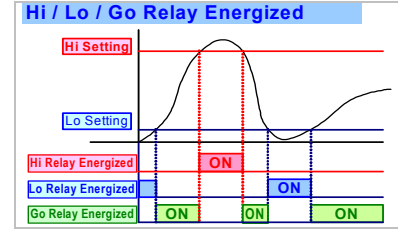
This function is programmable in Relay 4 only.  
If the Relay 4 set to be Go function, the relay will compare with  $[rYISP]$  and  $[rY2SP]$ .

Go relay energized when the condition is  $[rYISP] (Hi) > PV > [rY2SP] (Lo)$

**Go-2.3  $[Go-2.3]$ :**

This function is programmable in Relay 4 only.  
If the Relay 4 set to be Go function, the relay will compare with  $[rY2SP]$  and  $[rY3SP]$ .

Go relay energized when the condition is  $[rY2SP] (Hi) > PV > [rY3SP] (Lo)$



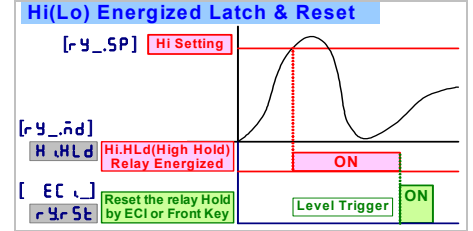
**Hi.HLd  $[HLd]$  (Lo.HLd  $[LoHLd]$ ):**

The relay energized with latched function is for electrical safety and human protection.

For example, a current meter relay installed for the over current alarm of motor. Generally, over current of motor caused by over load, mechanical dead lock, aging of insulation and so on.

Above cases will alarm in the meter, if the user doesn't figure out the real reason and re-start the motor. It may damage the motor. The functions of Hi.HLd & Lo.HLd are designed must be manual reset the alarm after checking out and solving the issue. It's very important idea for electrical safety and human protection.

As the PV Higher (or lower) than set-point, the relay will be energized to latch except manual reset by from key in  $[user level]$  or  $[EC]$ (ECI) set to be  $[YrSt]$  is closed.



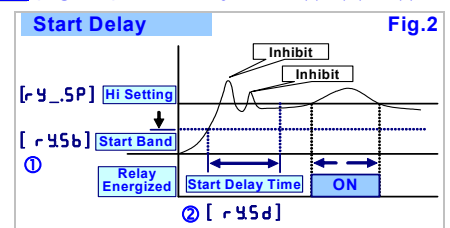
**DO function  $[do]$ :**

The function has been designed not only a meter but also an I/O interface. In the case of motor control cabinet can't get the remote function. It's very easily to get the ON/OFF status of switch from CS2 series with RS485 function.  
If the  $[rYnd]$  had been set  $[do]$ , the relay will be energized by RS485 command directly, but no longer to compare with set-point.

**Start delay band and Start delay time:**

- The functions have been designed for,
  - ▶ To avoid starting current of inductive motor (6 times of rated current) with alarm.
  - ▶ If the  $[rYnd]$  relay energized mode had been set to be  $[Lo]$ (Lo) or  $[LoHLd]$ (Lo & latch). As the meter is power on and no input to display the "0" caused the relay will be energized. User can set a band and delay time to inhibit the energized of relay.

**Start band  $[rYsb]$  (Fig.2-①):** Settable range from 0~9999 Counts  
**Start delay time  $[rYsd]$  (Fig.2-②):** Settable range from 0.0(s)~9(m)59.9(s);



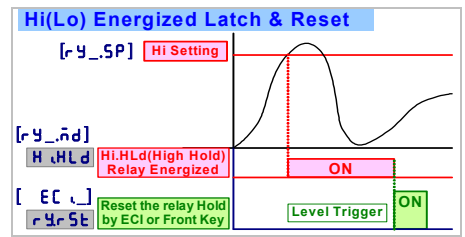
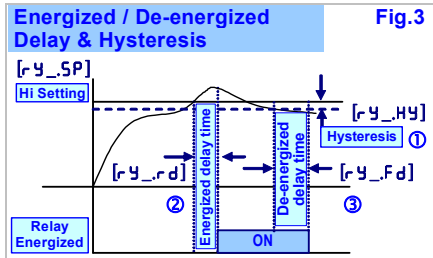
**Hysteresis [rY\_HY] (Fig.3-①):** Settable range from 0~9999 Counts

As the display value is swing near by the set point to cause the relay on and off frequently. The function is to avoid the relay on and off frequently such as compressor.....etc.,

**Relay energized delay [rY\_r d] (Fig.3-②):** Settable range from 0.0(s)~9(m)59.9(s);

The function is to avoid the miss action caused by noise. Sometime, the display value will swing caused by spark of contactor...etc.. User can set a period to delay the relay energized.

**Relay de-energized delay [rY\_F d] (Fig.3-③):** Settable range from 0.0(s)~9(m)59.9(s);



**Debouncing time:**

The function is for avoiding noise signal into the meter. And The basic period is 8mseconds. It means you set the number that has to multiple 8 m-seconds.

For example:

[dEbnc] set to be 5, it means 5 x 8mseconds = 40mseconds

**Analogue output(option)**

Please specify the output type either a 0~10V or 4(0) ~ 20mA in ordering. The programmable output low and high scaling can be based on various display values. Reverse slope output is possible by reversing point positions.

**Output range:**

Voltage: 0~5V / 0~10V / 1~5V programmable  
Current: 0~10mA / 0~20mA / 4~20mA programmable  
Output High / Low scale, output limit, fine adjustment

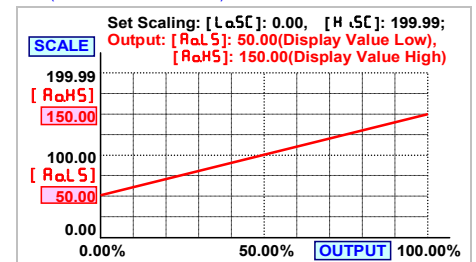
**Functions:**

**Output range high [RoHS]:**

To setting the Display value High to versus output range High(as like as 20mA in 4~20)

**Output range low [RoLS]:**

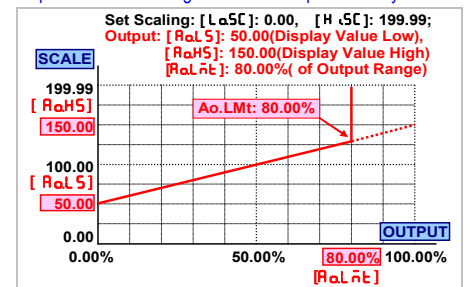
To setting the Display value Low to versus output range Low(as like as 4mA in 4~20)



The range between [RoHS] and [RoLS] should be over 20% of span at least; otherwise, it will be got less resolution of analogue output.

**Output High Limit [RoLnt]:**

0.00~110.00% of output High User can set the high limit of output to avoid a damage of receiver or protection system.



**Fine zero & span adjustment:**

Users can get Fine Adjustment of analogue output by front key of the meter. Please connect standard meter to the terminal of analogue output. To press the front key (up or down key) of meter to adjust and check the output.

**Zero adjust [RoPzo]:** Fine Zero Adjustment for Analog Output; Settable range: -38011~27524;

**Span adjust [RoSPn]:** Fine Span Adjustment for Analog Output; Settable range: -38011~27524;

**External Control Inputs(ECI)**

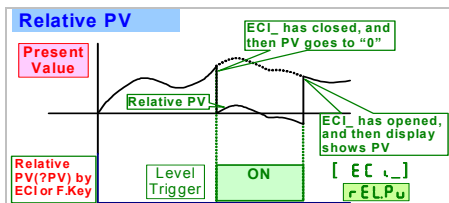
The three external control inputs are individually programmable to perform specific meter control or display functions. All E.C.I. have been designed in level trigger actions. Please pay attention, the ECI1 or ECI2 input will be disable while UP or Down Key has been set to be "YES".

**Functions:**

Relative PV / PV Hold / Reset Max or Mini. Hold / DI / Reset for Relay Energized latch programmable.

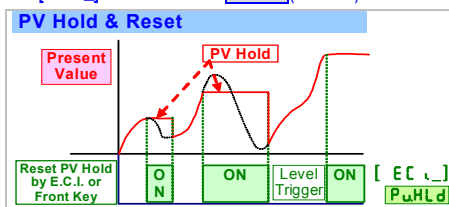
**Relative PV [RELPU] or Tare:**

The [EC 1] can be set to be [RELPU] function. When the E.C.I. is closed, the reading will show the differential value.



**PV Hold [PvHld]:**

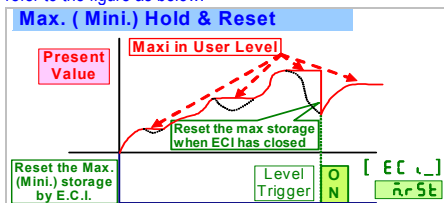
The [EC 1] can be set to be [PvHld](PV Hold) function.



**Reset for Maximum or Minimum Hold [nrSt]:**

When the [dSPly] function in [nPUt GrOUP] selected [nrHd] or [nrHd], the display will show Maximum or Minimum value.

The [EC 1] function can be set to be [nrSt] function to reset the maximum and minimum value in [User Level] by terminals of ECI (close). Please refer to the figure as below.



**DI [d]:**

The E.C.I can be set to be [d] function, when the meter building in RS485 port. It is easier to get remote monitoring a switch status through the meter as like as DI of PLC.

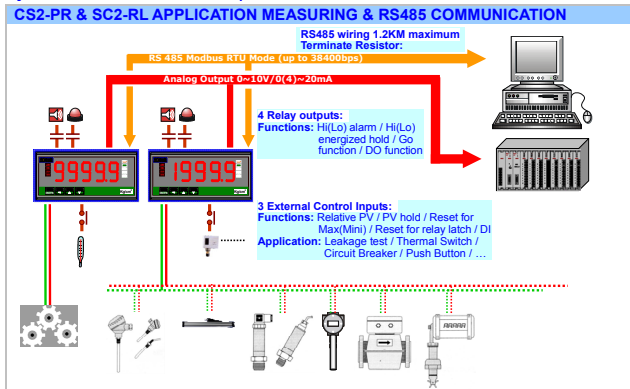
**Reset for Relay Energized Latch [rYrSt]:**

If the relay energized mode has been set to be [rYrSt](Energized latch), and the [EC 1] can be set to be [rYrSt](Reset the Relay energized latch). When the PV meets the condition of relay energizing, the relay will be energized and latch until the ECI is to be closed.



**RS 485 communication(option)**

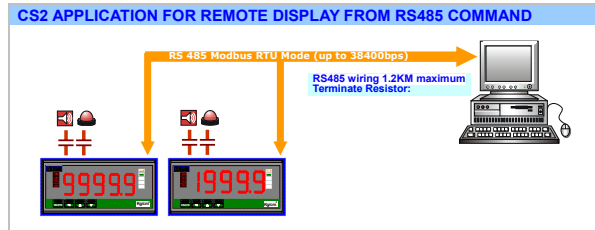
CS2 series supports Modbus RTU mode protocol to be used as Remote Terminal Unit (RTU) for monitoring and controlling in a SCADA (Supervisor Control And Data Acquisition) system. The baud rate can be up to 38400 bps. It's not only can be read the measured value and DI (external control inputs) status but also controls the relays output (DO) by RS485 communication ports.



**Remote Display:**

The meter will show the value that received from RS485 command. In past, The meter normally receive 4~20mA or 0~10V from AO or digital output from BCD module of PLC. We support a new solution that PV shows the value from RS485 command of master so that can be **save cost and wiring** from PLC.

When the [**d5PLy**] set to be RS485, it means, the PV screen will show the number from RS485 command & data. The data(number) will be same as PV that will compare with set-point, analogue output and ECI functions so that is to control analogue output, relay energized and so on.



**Calibration**

System calibration by front key. The process of calibration, please refer to the operating manual

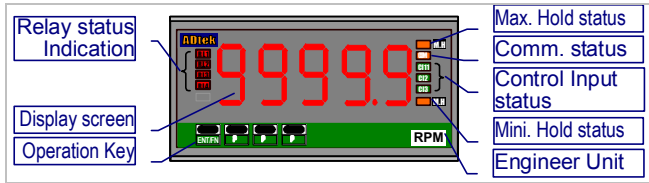
**Optional Function**

Customize function with quantities is welcome. Please contact with our sales for detail. The appendix code of optional function will be added behind the code of auxiliary power as like as xxx-A-HSM(High speed mode).

**■ ERROR MESSAGE**

BEFORE POWER ON, PLEASE CHECK THE SPECIFICATION AND CONNECTION AGAIN.		
SELF-DIAGNOSIS AND ERROR CODE:		
DISPLAY	DESCRIPTION	REMARK
ouFL	Display is positive-overflow (Signal is over display range)	(Please check the input signal)
-ouFL	Display is negative-overflow (Signal is under display range)	(Please check the input signal)
ouFL	ADC is positive-overflow (Signal is higher than input range high 20%)	(Please check the input signal)
-ouFL	ADC is negative-overflow (Signal is lower than input range low -20%)	(Please check the input signal)
EEP ↔ FAiL	EEPROM occurs error	(Please send back to manufactory for repaired)
AiL.nG ↔ Pu	Calibrating Input Signal do not process	(Please process Calibrating Input Signal)
AiL ↔ FAiL	Calibrating Input Signal error	(Please check Calibrating Input Signal)
AoL.nG ↔ Pu	Calibrating Output Signal do not process	(Please process Calibrating Output Signal)
AoL ↔ FAiL	Calibrating Output Signal error	(Please check Calibrating Output Signal)

## FRONT PANEL:



### Numeric Screens

0.8"(20.0mm) red high-brightness LED for 4 2/3 digital present value.

### I/O Status Indication

- **Relay Energized:** 4 square red LED
  - RL1** display when Relay 1 energized;
  - RL2** display when Relay 2 energized;
  - RL3** display when Relay 3 energized;
  - RL4** display when Relay 4 energized;
- **External Control Input Energized:** 3 square green LED
  - EC1** display when E.C.I. 1 close(dry contact)
  - EC2** display when E.C.I. 2 close(dry contact)
  - EC3** display when E.C.I. 3 close(dry contact)
- **RS485 Communication:** 1 square orange LED
  - COM** will flash when the meter is receive or send data, and **COM** flash quickly means the data transient quicker.
- **Max/Mini Hold indication:** 2 square orange LEDs
  - MLH** displayed: When the display function has been selected in Maximum or Minimum Hold function.

### Stickers:

Each meter has a sticker what are functions and engineer label enclosure.

- **Relay energized mode:** **HH HI LO LL DO**
- **E.C.I. functions mode:**
  - PV.H** PV.H(PV Hold) / **Tare** Tare / **DI** DI(Digital Input)
  - M.RS** M.RS(Maximum or Minimum Reset) /
  - R.RS** R.RS(Reset for Relay Latch)
- **Engineer Label:** over 80 types.

- **Operating Key:** 4 keys for **Enter(Function)** / **Shift(Escape)** / **Up key** / **Down key**

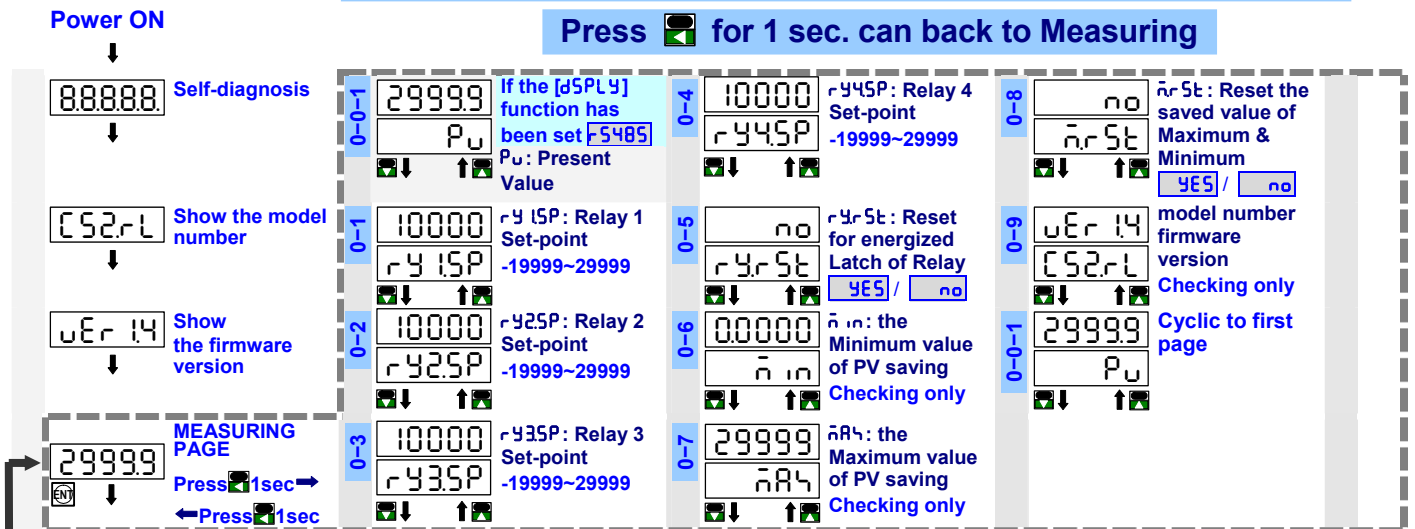
	Setting Status	Function Index
<b>Up key</b>	Increase number	Go back to previous function index
<b>Down key</b>	Decrease number	Go to next function index
<b>Shift key</b>	Shift the setting position	Go back to this function index, and abort the setting
<b>Enter/Fun key</b>	Setting Confirmed and save to EEPROM	From the function index to get into setting status

- **Pass Word PCode:** Settable range: 0000~9999; User has to key in the right pass word so that get into [ Programming Level ] . Otherwise, the meter will go back to measuring page. If user forgets the password, please contact with the service window.
- **Function Lock:** There are 4 levels programmable.
  - **None none:** no lock all.
  - **User Level User:** User Level lock. User can get into User Level for checking but setting.
  - **Programming Level Eng:** Programming level lock. User can get into programming level for checking but setting.
  - **ALL RLL:** All lock. User can get into all level for checking but setting.
- **Front Key Function**
  - The **Key** can be set to be the same function as the setting of EC1. Ex. The EC1 set to be **PuHld** and the function **[E.1=UP]** set to be **YES** in [ EC + GROUP ]. When user presses **Key**, the PV will hold as like as EC1 close.
  - The **Key** can be set to be the same function as the setting of EC2. Ex. The EC2 set to be **ELPu** and the function **[E.2=dn]** set to be **YES** in [ EC + GROUP ]. When user presses **Key**, the PV will show relative value as like as EC2 close.
- ▶ **If the front key function has been set, the terminal input for EC1 will be disabling.**

**OPERATING DIAGRAM** (The detail description of operation, please refer to operating manual.)

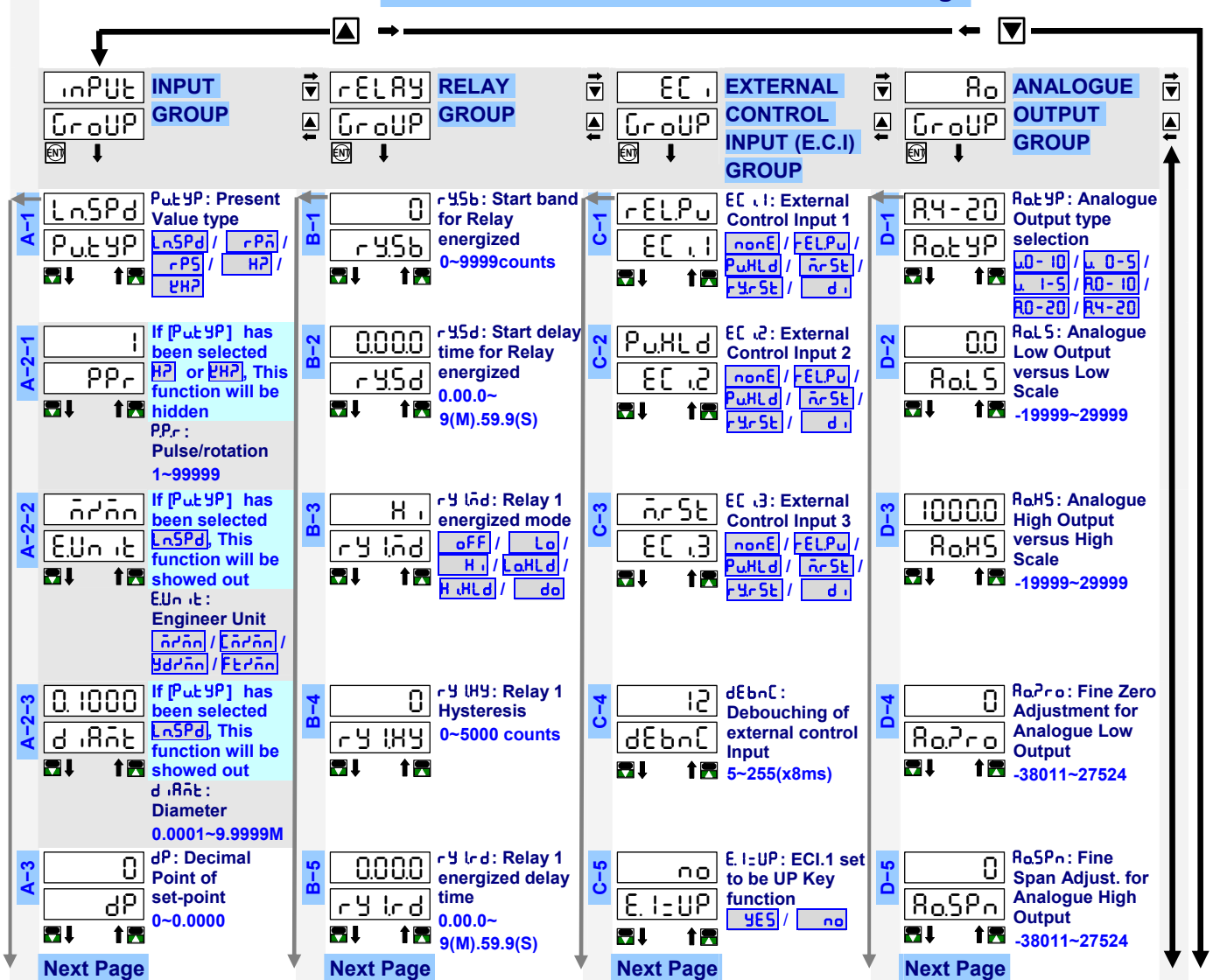
**User Level**

Press for 1 sec. can back to Measuring



**Programming Level**

Press for 1 sec. can back to Measuring





**A-4** 1000 FACTr: Compensation Factor  
0.001~9.999

**A-5** 0 PuSPn: Fine High point Adjustment for PV display  
0~99999

**A-6** no SCr: Clear Fine Span Adjustment for PV display  
YES / no

**A-7** Pu dSPLY: Display Function  
Pu / FinHd / nARdHd / -5485

**A-8** 0 LoCut: Low Cut Function  
0~99999

**A-9** AUto tto: Input time out Mode  
AUto / nARnUL

**A-10** 00 tto: If [tto] has been selected nARnUL, This function will be showed out tto: How long will be time out  
0.0~999.9sec

**A-11** AUto rARnGE: Reading Range with decimal point switching.  
AUto / SEa / nARnUL

**A-12** S AuG: Average update for PV  
1(None)~99 times

**A-13** nARnGE: Moving Average update for PV  
1(None)~10 times

**A-14** 0 dFilt: Digital filter  
0(None)/1~99 times

**A-15** nonE dnKEY: Down key function  
nonE / FELPu / PuHLd / nRSt / rYrSt

**A-16** 0 PCode: Pass Code for enter Engineer Level  
0000~9999

**A-17** nonE FLoCK: Function Level Lock  
nonE / USEr / EnG / ALL

**B-6** 0000 rY1Fd: Relay 1 de-energized delay time  
0.00.0~9(M).59.9(S)

**B-7** H, rY2nd: Relay 2 energized mode  
oFF / Lo / H / LoHLd / H,HLd / do

**B-8** 0 rY2HY: Relay 2 Hysteresis  
0~5000 counts

**B-9** 0000 rY2rd: Relay 2 energized delay time  
0.00.0~9(M).59.9(S)

**B-10** 0000 rY2Fd: Relay 2 de-energized delay time  
0.00.0~9(M).59.9(S)

**B-11** H, rY3nd: Relay 3 energized mode  
oFF / Lo / H / LoHLd / H,HLd / do

**B-12** 0 rY3HY: Relay 3 Hysteresis  
0~5000 counts

**B-13** 0000 rY3rd: Relay 3 energized delay time  
0.00.0~9(M).59.9(S)

**B-14** 0000 rY3Fd: Relay 3 de-energized delay time  
0.00.0~9(M).59.9(S)

**B-15** H, rY4nd: Relay 4 energized mode  
oFF / Lo / H / LoHLd / H,HLd / do / Co-12 / Co-34

**B-16** 0 rY4HY: Relay 4 Hysteresis  
0~5000 counts

**B-17** 0000 rY4rd: Relay 4 energized delay time  
0.00.0~9(M).59.9(S)

**B-18** 0000 rY4Fd: Relay 4 de-energized delay time  
0.00.0~9(M).59.9(S)

**C-6** no E2-dn: ECI.2 set to be Down Key function  
YES / no

**D-6** nonE PSCr: Zero & Span Clear for Adjustment  
nonE / RaPro / RaSPn / both

**D-7** 11000 RoLnt: Analog Output High Limit  
0.00~110.00%

**E-1** 1 AdrES: Device number of the meter  
1~255

**E-2** 9600 bAud: Baud rate  
1200 / 2400 / 4800 / 9600 / 19200 / 38400

**E-3** nStb2 Prty: Parity  
nStb1 / nStb2 / odd / EvEn

▶ Please refer to operating manual for detail description